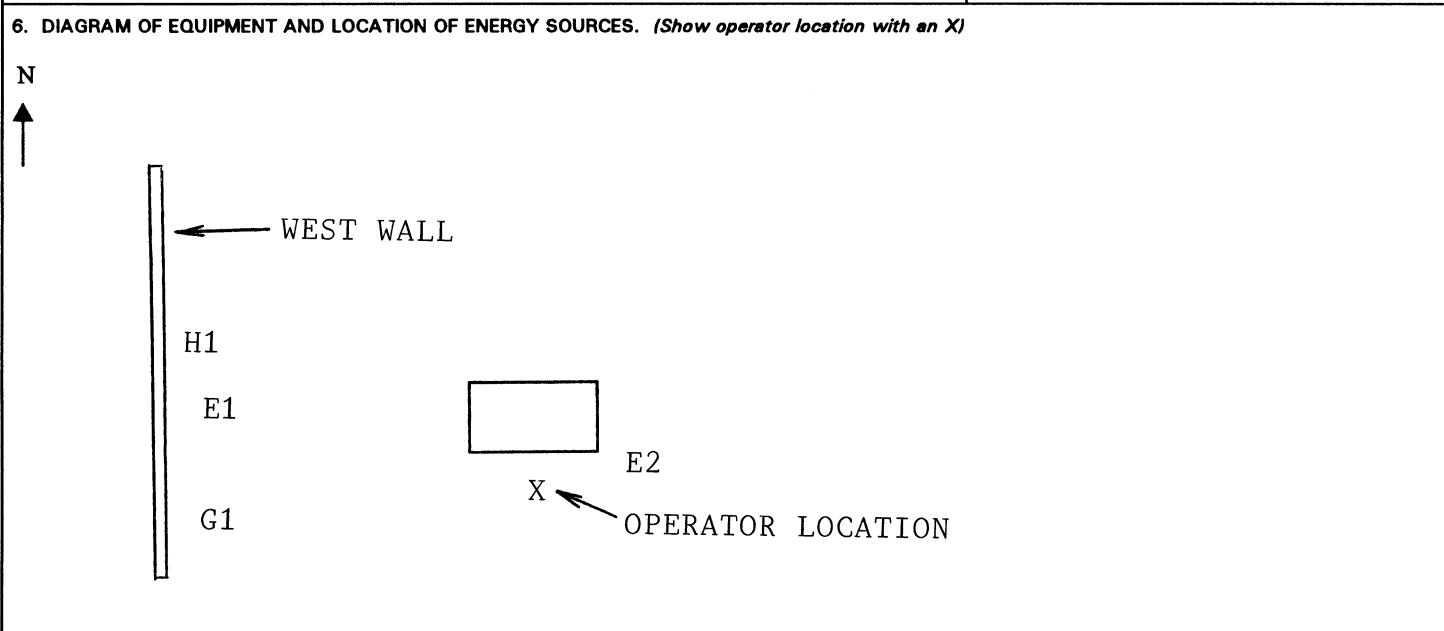


CONTROL OF HAZARDOUS ENERGY PROCEDURE (LOCKOUT/TAGOUT)

1. ORGANIZATION <div style="text-align: center;">SE</div>	2. EQUIPMENT IDENTIFICATION NUMBER <div style="text-align: center;">PM10514100</div>	3. EQUIPMENT NAME <div style="text-align: center;">DRYING OVEN</div>
4. NUMBER OF ENERGY SOURCES <div style="text-align: center;">4</div>		5. DATE <div style="text-align: center;">20010101</div>



7. ADDITIONAL SAFETY MEASURES

Gas line shutoff is on the wall 10 ft west of the oven
 The hydraulic shutoff is on the hydraulic tank on the west wall
 There is 120V and 240 V feeds into the oven

8. MACHINE SHUT DOWN PROCEDURES			
ENERGY SOURCE SYMBOLS:			
Electrical	E1, E2, E3	Gravity	GR1, GR2, GR3
Air	A1, A2, A3	Mechanical	ME1, ME2, ME3
Gas	G1, G2, G3	Pneumatic	PN1, PN2, PN3
		Hydraulic	J1, H2, N3
		Spring	S1, S2, S3
		Steam	ST1, ST2, ST3
		Pressure	P1, P2, P3
ENERGY SOURCE	LOCATION OF ENERGY SOURCE	METHOD OF LOCKOUT	VERIFICATION
ELECTRIC E1	west wall	pull disconnect E1, lockout	turn on heater switch
NATURAL GAS G1	wall west of oven	turn valve in line, G1	oven will not light
HYDRAULIC H1	hydraulic tank	turn valve 4 complete turns	open hose
ELECTRIC E2	120v on control panel	turn off switch, lockout	control lights are off